

Installation manual

iVector S2 | 2022-07-01







Installation manual iVector S2 – VS and VSI models

We want to thank you for choosing one of our products. We are confident that you will be happy with your selection because it represents the state of the art in the technology of climate control. By following the suggestions contained in this manual, the product you have purchased will operate without problems giving you optimum room temperatures with minimum energy costs.

The iVector S2 is available with casing (VS model) or without casing (VSI model), in 5 different lengths.

VS models can be mounted vertically on the wall or horizontally on the ceiling, with the option for integral controls (not ceiling), remote mounted controls or 0-10V option with BMS input or 0-10V remote control input. All units are available in 2 or 4 pipe options, and all units are supplied with pre-fitted valves. **VSI models** can be mounted vertically (recessed wall mounting) or horizontally (recessed ceiling mounted), with the option for remote mounted control or 0-10V option with BMS input or 0-10V remote control input.

CONFORMITY

This unit complies with North America Standards:

- UL1995
- · CSA C22.2 No. 236-15

SYMBOLS

The following symbols provide the necessary guidance for correct, safe use of this product.

Safety pictograms

These symbols may appear in the manual or on the product



WARNING / CAUTION

Signals that an appropriate safety instruction should be followed or caution to a potential hazard.



DANGEROUS VOLTAGES

Indicates hazards arising from dangerous voltages.



HEAVY

Indicates that this product is heavy, and provision should be made for safe lifting and handling.



HOT SURFACE

Signals that the parts of the product could be hot and should not be touched without great care.



PROTECTIVE EARTH

Identifies any terminal intended for connection to an external conductor for protection against electric shock in case of a fault, or the terminal of a protective earth electrode.



REFER TO MANUAL

Refer to relevant instructions within the product manual.



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1.5 Dimensions

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US Safety and general information

1.1 Safety information

- ▲ This appliance MUST NOT be installed in a bathroom or other similar high humidity areas.
- ▲ This appliance MUST be earthed.
- This appliance must be installed by a qualified installer.
- ▲ The electrical installation must comply with local or national wiring regulations and should be carried out by a qualified electrician.
- ▲ This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.
- ▲ For the correct installation of this product, it is essential that fixing is carried out in such a way that it is suitable for intended use and predictable misuse. A number of elements need to be taken into consideration including the fixing method used to secure it to the surface, the type and condition of the surface itself, and any additional potential forces or weights that may happen to be applied to the unit, prior to finalising installation.

- This product must not be installed immediately below a socket outlet.
- ▲ This product must not be installed in areas where excessive dust exists.
- This product can be hot when in use, and as such, presents a risk of burns to users on prolonged contact. The temperature of the product is dependent on system water temperature, as set by the installer or end user. Installers and users should ensure that those who may come into close proximity to the product are aware of the risk of burns.
- ▲ The imbedded iVector S2 VSI series do not have a grille or covering plate. The installer must provide safety guards and air inlet/outlet grills to prevent accidental contact with the device.
- ▲ DO NOT cover or obstruct the air inlet or outlet grilles.
- Isolate electrical supply before carrying out any cleaning or maintenance activities.
- ▲ This instruction leaflet is an integral part of the appliance. The installer MUST ensure it is left with the end user.
- All repair and maintenance activities must be performed by suitably qualified personnel.

1.2 General information

Before proceeding with the installation, unpack the product and make sure that all the components are present, and that there is no concealed shipping damage. Components include:

- unit
- \cdot instruction manual
- \cdot template
- \cdot accessories/mounting kit

This appliance has been designed both for heating and / or cooling applications and must be installed for this use only. The installation must take into consideration stated performance characteristics.

Check the location where the product is to be installed, the surface must be flat and the specified product clearances available. If fitted to a wood framed construction, there may be an adverse effect on sound levels especially at higher fan speeds. If the product is to be used for cooling applications, the disposal of condensate must be considered.

$\mathbf{\Lambda}$	If the appliance is not used for a long period
•	of time, it is recommended that the product is
	electrically isolated, and the connecting valves are
	closed. Frost prevention measures must be taken
	including use of anti-freeze if appropiate.

Avoid prolonged physical contact with the direct air flow.

Do not leave the room closed for long periods. Periodically open the windows to ensure fresh air exchange.

⚠

In the event of a water leak, isolate the electrical supply and close connecting valves. Contact the installer.

The manufacturer accepts no responsibility, either contractual or for consequential loss, for any damage caused to persons, animals of property as a result of incorrect installation, alteration, maintenance or improper use.

To ensure that the installation is carried out correctly and that the unit will perform as designed, carefully follow the instructions in this manual. Failure to follow the instructions can not only cause malfunctions of the appliance but will also invalidate the warranty and hence PG shall not respond for any damage to persons, animals or property.

All IP units contained in this document are converted from SI equivalent – all IP units nominal.

1.3 Product range

The iVector S2 is available with casing (VS model) or without casing (VSI model), in 5 different lengths.

VS models can be mounted vertically on the wall or horizontally on the ceiling, with the option for integral controls (not ceiling), remote mounted controls or 0-10V option with BMS input or 0-10V remote control input.

All units are available in 2 or 4 pipe options, and all units

are supplied with pre-fitted valves.

VSI models can be mounted vertically (recessed wall mounting) or horizontally (recessed ceiling mounted), with the option for remote mounted control or 0-10V option with BMS input or 0-10V remote control input.

1.4 Technical data

2 PIPES									
Technical Data (DC)	ModelVS	VS 7-2P	VS 9-2P	VS 11-2P	VS 13-2P	VS 15-2P			
	Model VSI	VSI 7-2P	VSI 9-2P	VSI 11-2P	VSI 13-2P	VSI 15-2P			
Length VS	mm (inch)	735 (29)	935 (37)	1135 (45)	1335 (53)	1535 (61)			
Length VSI	mm (inch)	378 (15)	578 (23)	778 (31)	978 (39)	1178 (46)			
Heat exchanger water content VS/VSI	L (US Gal)	0.47 (0.12)	0.8 (0.21)	1.13 (0.30)	1.46 (0.39)	1.8 (0.48)			
Maximum working pressure	bar (psi)	10 (145)	10 (145)	10 (145)	10 (145)	10 (145)			
Maximum inlet water temperature	°C (°F)	82 (180)	82 (180)	82 (180)	82 (180)	82 (180)			
Minimum inlet water temperature	°C (°F)	4 (39)	4 (39)	4 (39)	4 (39)	4 (39)			
Water connections		Eurocone 3/4"							
Power supply	V/ph/Hz	115/1/60	115/1/60	115/1/60	115/1/60	115/1/60			
Maximum current	A	0.22	0.32	0.36	0.52	0.56			
Maximum power	W	11	19	20	29	33			
Weight VS	kg (lbs)	17 (38)	20 (44)	23 (51)	26 (58)	29 (64)			
Weight VSI	kg (lbs)	9 (20)	12 (27)	15 (33)	18 (40)	21 (47)			

IP units are converted from SI equivalent - all IP units nominal

4 PIPES							
Technical Data (DC)	ModelVS	VS 7-4P	VS 9-4P	VS 11-4P	VS 13-4P	VS 15-4P	
	Model VSI	VSI 7-4P	VSI 9-4P	VSI 11-4P	VSI 13-4P	VSI 15-4P	
Length VS	mm (inch)	735 (29)	935 (37)	1135 (45)	1335 (53)	1535 (61)	
Length VSI	mm (inch)	378 (15)	578 (23)	778 (31)	978 (39)	1178 (47)	
Cooling coil water content	L (US Gal)	0.47 (0.12)	0.8 (0.21)	1.13 (0.30)	1.46 (0.39)	1.8 (0.48)	
Heating coil water content	L (US Gal)	0.16 (0.04)	0.27 (0.07)	0.38 (0.10)	0.49 (0.13)	0.6 (0.16)	
Maximum working pressure	bar (psi)	10 (145)	10 (145)	10 (145)	10 (145)	10 (145)	
Maximum inlet water temperature	°C (°F)	82 (180)	82 (180)	82 (180)	82 (180)	82 (180)	
Minimum inlet water temperature	°C (°F)	4 (39)	4 (39)	4 (39)	4 (39)	4 (39)	
Water connections		Eurocone 3/4"					
Power supply	V/ph/Hz	120/1/60	120/1/60	120/1/60	120/1/60	120/1/60	
Maximum current	A	0.22	0.32	0.36	0.52	0.56	
Maximum power	W	11	19	20	29	33	
Weight VS	kg (lbs)	18 (40)	21 (47)	25 (55)	28 (62)	32 (71)	
Weight VSI	kg (lbs)	10 (22)	13 (29)	17 (38)	20 (44)	24 (53)	

IP units are converted from SI equivalent – all IP units nominal

1.5 Dimensions

2 PIPES – VS									
Dimensions	Model	VS 7-2P	VS 9-2P	VS 11-2P	VS 13-2P	VS 15-2P			
А	mm (inch)	735 (29)	935 (37)	1135 (45)	1335 (53)	1535 (61)			
a1	mm (inch)	210 (9)	310 (13)	410 (17)	510 (20)	610 (24)			
a2	mm (inch)	254 (10)	354 (14)	454 (18)	554 (22)	654 (26)			



	2 PIPES – VSI								
Dimensions	Model	VSI 7-2P	VSI 9-2P	VSI 11-2P	VSI 13-2P	VSI 15-2P			
Α	mm (inch)	378 (14-7/8)	578 (22-3/4)	778 (30-5/8)	978 (38-1/2)	1178 (46-3/8)			



2-pipe inset unit shown without factory-fitted valves. For more details see section 4 below.

4 PIPES – VS								
Dimensions	Model	VS 7-4P	VS 9-4P	VS 11-4P	VS 13-4P	VS 15-4P		
Α	mm (inch)	735 (29)	935 (37)	1135 (45)	1335 (53)	1535 (61)		
a1	mm (inch)	210 (9)	310 (13)	410 (17)	510 (20)	610 (24)		
a2	mm (inch)	254 (10)	354 (14)	454 (18)	554 (22)	654 (26)		



4 PIPES – VSI						
Dimensions	Model	VSI 7-4P	VSI 9-4P	VSI 11-4P	VSI 13-4P	VSI 15-4P
Α	mm (inch)	378 (14-7/8)	578 (22-3/4)	778 (30-5/8)	978 (38-1/2)	1178 (46-3/8)



4-pipe inset unit shown without factory-fitted valves. For more details see section 4 below.



Cooling circuit in

Installation

2.1 Positioning the unit

This unit must not be installed in a bathroom, in damp areas or places with possible contact with water.

Avoid installing the unit:

- in positions subject to exposure to direct sunlight; Λ
 - in proximity to sources of heat;
 - in places with oil fumes
 - in places subject to high frequency radio waves

The following instructions refer to units with standard water connections on the left hand side.

Make sure that:

- Make sure unat.
 the surface on which the unit is to be installed is strong enough to support the weight;
 - the installation does not interfere with existing pipes or electric wires;
 - the surface is perfectly flat;
 - that the air inlet and outlet are free of obstructions;
 - the installation surface is preferably near an external wall to allow the discharge of the condensate outside;
 - in case of ceiling installation (VS or VSI version) the airflow is not directed towards room occupants

2.2 Installation clearances

The figure below indicates the minimum clearance between the surface-mounted unit and any adjacent furniture.



2.3 Side opening \cdot On the left-hand side, lift the cover that protects the \cdot On the opposite side, lift the cover that protects the screw, loosen the screw that fixes the left panel, screw and unscrew it. then move it slightly to the left and lift it up. • Move the side panel slightly to the right and lift it out. A Cover C Left panel Right panel В Fixing screws D n

2.4 Vertical floor or wall installation

When mounting on the floor with support feet, refer to the product instructions supplied, and the instructions supplied with the support feet.

Use the paper template provided to trace the position of the bracket fixing holes on the the mounting surface. Drill the holes, insert the mounting plugs or other suitable fixing and secure the 2 brackets.

NOTE: take care to ensure correct orientation of the mounting brackets. These should be fixed with small tabs pointing towards the fixing surface.

A Mounting plugs

Do not over-tighten the screws, check alignment with a spirit level and make final adjustment. Mark the lower fixing points, remove unit, then drill and plug mounting surface. Fully tightening the bracket screws, refit unit, check alignment and stability then secure using bottom screw fixings.

B Brackets







2.5 Horizontal or ceiling installation (VS, VSI)

Using the paper template provided, trace on the ceiling the position of the two fixing brackets and the two rear screws. Using a suitable drill, make the holes and insert the mounting plugs (2 for each bracket). Fix the two brackets. Do not over-tighten the screws. Position the unit on the two brackets, keeping it in position and then fix the two screws into the rear toggle bolts, one on each side.



Make sure that there is sufficient inclination of the unit towards the drainage pipe to facilitate the water

- Mounting plugs A
- B Brackets

drainage. Additional washers or spacers may be needed.

Fully tighten all 6 fixing screws.

For installation of the VS versions, horizontal condensation collection tray accessory kits are available.



Carefully check the inclination of the condensate pipe. Any backflow can cause water leakage.

- Screws C
- D Drainage pipe



2.6 Mounting front grille safety support (VS)

When the unit is installed horizontally the inlet grille must be attached to the chassis using the two tie straps supplied in the accessory bag. This prevents the grille from falling and ensures safe filter replacement.

Separate the two tie straps then;

- Remove the front grille and completely unscrew the spring-loaded fixing screws.
- Fix one end of each tie to the chassis using the spring-loaded fixing screws.
- Fix the other end of each tie to the grille using the supplied screws.
- Refit the grille.
- Screw fixing C



Δ

В

2.7 Air intake grille fixing

If the inlet grille is accidentally removed or left loose the fan will stop and the grille safety alarm will activate. To prevent this from happening the grille can be secured using the 2 screws provided (type TC 4,2x9,5 mm).

- A Insert grille tab into lower bracket slot
- B Fixing screws

Fit the grille and secure by fitting the 2 fixing screws into the dedicated holes located on the grille's fixing bars as shown below.

C Correct position of grille tab



2.8 Water connections

MINIMUM PIPELINE DIAMETERS							
	VS 7-2P	VS 9-2P	VS 11-2P	VS 13-2P	VS 15-2P		
Madal	VSI 7-2P	VSI 9-2P	VSI 11-2P	VSI 13-2P	VSI 15-2P		
Model	VS 7-4P	VS 9-4P	VS 11-4P	VS 13-4P	VS 15-4P		
	VSI 7-4P	VSI 9-4P	VSI 11-4P	VSI 13-4P	VSI 15-4P		
Minimum Pipeline diameters mm (inch)	14 (1/2)	14 (1/2)	16 (1/2)	18 (3/4)	20 (3/4)		

The system should be designed and installed following best practice by a qualified installer. The choice and sizing of the pipework should take into account the number and size of the units installed, and the performance characteristics of each unit. Undersized pipes can cause malfunction of the units.

A suitable thread sealant should be used. The use of Teflon thread sealant is advised when there is antifreeze in the hydraulic circuit. The water connection pipes and joints must be thermally insulated.

Partially insulating the pipes should be avoided and the insulation should not be over-tightened.

After making the water connections check for leaks and cover the connections with insulating material.

2.9 Condensate discharge

The condensate discharge pipes must be suitably sized (minimum inside pipe diameter 16 mm / 1/2") and the pipeline positioned so that it keeps a constant inclination, never less than 1%. In a vertical installation, the discharge pipe is connected directly to the discharge tray, positioned underneath the water connections. In a horizontal installation the discharge tube is connected to the one already present in the unit. For installation of the VS versions in a horizontal position, horizontal condensation collection tray accessory kits are available.

- If possible, the condensate pipework should be directed into a rainwater discharge.
- When discharging directly into the main drains, it is essential to make a siphon to prevent bad odours coming up the pipe into the room. The curve of the siphon must be lower than the condensation collection bowl.

- If the condensate needs to be discharged into a container, the container must be open to the atmosphere and the tube must not be immersed in water so that the normal outflow is not restricted.
- If there is a height difference that could interfere with the outflow of condensate, a pump must be fitted:
- In a vertical installation mount the pump under the lateral drainage tray.
- In a horizontal installation the pump position must be decided according to the specific requirements.

Such pumps are readily available.

On completion of the installation, it is advisable to check the correct outflow of the condensate by slowly pouring about 0.5 l (0.5 quarts) of water into the collection tray in about 5-10 minutes.

	Condensate discharge pipe connection	on – ve	rtically mounted units
Checł and is	k that the condensate collection tray is present s correctly installed.	Conn tray (ect the discharge pipe (B) to condensate collection (A).
A	Discharge fitting	С	Internal discharge point
В	Condensate pipework	D	Condensate collection tray
			g14 mm / 1/2"

Condensate discharge pipe connection – horizontally mounted units

To mount the horizontal condensate tray on the VS units refer to the instructions supplied with accessory kits.

- Check that the "L" pipe (**A**) and the flexible rubber hose are correctly connected to the condensate tray.
- Slide in the side of the unit keeping the pipe in position up against the front grille.
- Fully close the side checking that the pipe remains tight in the special groove on the side.

N.B. for a horizontal installation carefully note the following precautions:

- Make sure that the unit is installed perfectly level or with a slight inclination towards the condensate discharge point.
- Carefully insulate the flow and return pipes to the unit to prevent any drops of condensate falling outside the drip tray.
- Insulate the condensate discharge pipe (**B**) along its complete length.



2.10 Filling and venting the system

When starting up the system, make sure that the return valve is open. Refer to section 4.3 for correct setting. If there is no electric power and the valve actuator has not already been powered up, use the special tool, press the valve actuator and use the tool to keep it open.

- Open all the shut off valves (manual or automatic).
- Start to slowly fill the system.
- For units installed in a vertical position, open the highest vent of the heat exchanger; for appliances installed in a horizontal position, open the highest
 - A Venting of the heat exchange

 positioned vent; for the 4-pipe versions open the highest vents on both heat exchangers. Vents can be opened using a screwdriver.

- When water starts coming out of the air vents, close them and continue filling the system until reaching the nominal system pressure.
- Check for leaks.

It is advisable to repeat these operations after the appliance has been running for a few hours and to periodically check the system pressure.



Warning: Commissioning instructions – opening the valve actuator (where used)

Remove the 'red plastic' clip from the valve actuator before starting the system.

- A Valve actuator
- B Valve

C Red plastic clip



2.11 Electrical connections

- Electrical connection must be made by a qualified A electrician in accordance with local and national wiring regulations.
- A

A

The unit must be connected to the mains supply using a switched fused spur having 3 mm / 1/8" separation on all poles.

This appliance must be earthed.

2.12 Maintenance

Routine maintenance is essential to keep this product in a safe and reliable working condition. End user maintenance activities should be limited to cleaning of the outer casing

2.13 Cleaning the outer casing

- Disconnect electrical supply before carrying out any cleaning or maintenance activities.
- Do not use abrasive cloths or abrasive or A corrosive detergents to avoid damaging the painted surfaces.
- Wait until the parts have cooled down to avoid the risk of burns. When necessary, clean the outer surfaces of the iVector S2 with a soft damp cloth.

2.14 Cleaning the air filter

To maintain air flow levels through the unit, air filters should be cleaned at regular intervals. The frequency of cleaning should take into consideration the

Switch off electrical supply before making electrical connections.

- Remove control box cover.
- Make electrical connections to pcb.
- Secure power supply cables using strain relief clamps attached to the control box.
- Refit control box cover.

and cleaning of the air filter at appropriate intervals. Any other repair or maintenance activity should be carried out by a qualified installer.



concentration of impurities in the local environment and duration of operation. Filter cleaning should also be considered after a period of inactivity.

• Remove the filter by pulling horizontally outwards.

- D Remove filter

C



Filter exposed

Removing the filter

- Remove the front grille by lifting it slightly and turn it until it comes completely out of its seat.
 - A Lift front grille
 - B Rotate grille forward



• To refit the grille, insert the two lugs into the lower slots, rotate it and attach to the upper chassis slots.

A Tabs



Energy saving tips

- Always keep the filters clean and as far as possible keep the doors and windows closed in the room being conditioned when the unit is in use.
- Limit where possible the effect of direct sun rays in the rooms being conditioned (use curtains, shutters etc.)

Us Faults and Troubleshooting

3.1 Troubleshooting

- ▲ In the event of a water leak or malfunction immediately cut off the power supply and close the system valves to the unit.
- Should one of the following faults occur, contact a qualified installer. DO NOT intervene personally.
- the fan does not activate even if there is hot or cold water in the hydraulic circuit.
- \cdot the appliance leaks water during the heating function.
- the appliance leaks water only during the cooling function.
- the appliance makes an excessive noise.
- \cdot condensate forms on the front panel.

3.2 Fault-finding guide

These operations must be carried out by a qualified installer or by a specialised service centre.

EFFECT		SOLUTION
A delayed fan start up following set temperature change or change of function.	The unit valves need time to open and as a result the hot or cold water takes time to circulate in the appliance.	Wait for 2 or 3 minutes for the unit valves to open.
The fan does not function	No hot or cold water in the system.	Check that the boiler or chiller are functioning correctly.
The fan does not activate even if there is	The hydraulic valve remains closed	Remove the valve actuator and check if water circulation is restored. Check the valve actuator by powering it from a separate 230V (24V Canada/US) source. If it activates then check the electronic control.
	The fan motor is blocked or burnt out.	Replace motor.
	The micro-switch that stops the fan when the filter grille is opened does not close correctly.	Check correct fitting of grille and that the micro-switch contact is activated.
	The electrical connections are not correct.	Check the electrical connections.
The appliance leaks water during the	Leaks in the hydraulic connections of the system.	Check the leak and fully tighten the connections.
heating function.	Leaks in the valve unit	Check the condition of the daskets
Condensation forms on the front panel.	Front panel insulation damaged or detached.	Check the correct positioning of the thermo-acoustic insulation, paying attention to insulation in the front above the heat exchanger.
There are drops of water on the air outlet grille.	In situations of high humidity (>60%) condensation could form, especially at the minimum fan speeds	As soon as the humidity starts falling the phenomenon disappears. In any case the presence of a few drops of water in the appliance does not indicate a malfunction.
	The condensate tray is blocked.	Slowly pour a bottle of water into the low
The appliance leaks water only during the cooling function.	The condensation discharge does not need an inclination for correct drainage.	part of the heat exchanger to check the drainage; if necessary, clean the tray and/ or increase the inclination of the drainage pipe.
	The connection pipes and the valve unit are not insulated well.	Check the insulation of the pipes.
	The fan fouling adjacent parts.	Check if the filters are clogged and clean if necessary
The appliance makes a strange noise.	The fan is unbalanced.	An unbalanced fan can cause excessive vibrations in the unit; replace the fan.
	Check if the filters are clogged and clean them if necessary.	Clean the filters.

Instructions 2-way valve

4.1 Warnings

- These instructions relate to the valve kits supplied with the unit. The general instructions and basic safety rules detailed in this manual should be followed.
- For correct operating performance of this unit, the flow and return pipework must be correctly fitted according to the detail provided in these instructions.

4.2 2-way valve parts list

- 1x automatic valve with thermoelectric head for VS and VSI models
- 1x return with presetting for correct balancing of the system.
- 1x Connection 3/4" Eurocone extention pipe (for use with pipe connection from floor)
- Insulation pieces are supplied loose when the product is supplied. These should be fitted to the flow and return valves once the pipework connections have been made.

Pipe connection from floor – with optional 3/4" EK extension

- Valve actuator (optional Canada/US)
- B 2-way valve
- **C** Return valve connection

- 3/4" Eurocone extension (optional supplied as accessory)
- E Floor penetration opening



PLEASE NOTE: valves are factory fitted but not tightened. For floor connections extension piece D (or similar) must be used to clear outside edge of condensate tray.



Pipe connection from wall – with optional 90° elbow fitting

- A Valve actuator
- 90° elbow fitting (optional supplied as accessory)

- B 2-way valve
- **D** Return valve connection



PLEASE NOTE: valves are factory fitted but not tightened. For through-the-wall connections 90° elbow C or similar should be used.

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Pressure drop diagram

Pressure drop figures based on the 2 way valve fully open position.



US

4.3 Return valve pre-setting screw adjustment

The system can be balanced using the return valve(s) fitted to the unit. The following procedure must be carried out for correct regulation and balancing of the system:

Return valve pre-setting adjustment:

- Remove the top cap to reveal the adjustment mechanism.
- Use a screwdriver to loosen and remove the slotted pin inside the central hexagonal recess.
- Use a 5mm Allen key to close the adjustment screw **(A)**.

- Screw the slotted pin back in as far as it will go.
- Mark a reference point "x" aligned to the pin slot for adjustment of the pin. (**B**)
- Use the screwdriver to open up the pin. The number of turns should be determined from the $\Delta P\mbox{-}Q$ chart. (C)
- Use the Allen key to open up the adjustment screw as far as it will go. (**D**)
- The pre-setting is now done and does not change when opening and closing the adjustment screw with the Allen key. Replace the cap.











Pressure drop figures based on the return valve setting.



	RETURN VALVE SETTINGS												
Pos.	1	2	3	4	5	6	7	8	9	10	11	12	13
Turns	1.25	1.5	1.75	2	2.25	2.5	2.75	3	3.5	4	4.5	5	5.5
Kv	0.09	0.38	0.58	0.69	1.07	1.37	1.72	2.13	2.75	3.06	3.23	3.31	3.35
Cv	0.10	0.44	0.67	0.80	1.24	1.59	1.99	2.47	3.18	3.54	3.74	3.84	3.88

4.4 Valve insulation





- Avoid partial insulation of the pipework.
- Check that the insulation is sufficiently tight to avoid condensation and dripping, but not too tight in case of damage to pipework.

Control panel connection and setup

5.1 Connection and setup of onboard control panel

The control panel on each unit has the following connection options:

- \cdot Voltage free contact output to chiller
- \cdot Voltage free output to boiler
- 2 pipe models 230V relay output to heat / cool valve actuator (115V Canada/US)
- 4 pipe models 230V relay output to heating valve actuator and 230V relay output to cooling valve actuator (115V Canada/US)
- Presence detector input.

A 10 k Ω water temperature probe attached to the heat exchanger controls fan operation. In heating the fan will operate when the water temperature reaches 30°C (86 °F), and in cooling the fan will operate when water temperature drops below 20°C (68 °F).

5.2 Cooling mode additional functionality

The cooling function can be changed using dipswitch B on the main control board. If dipswitch B is set to ON, the fan will continue to operate at minimum speed in cooling, even after the set point is reached. This allows for more uniform operation of the temperature probe and prevents layering of the air. When dipswitch B is set to OFF, the unit will cycle 4 minutes on, 10 minutes off when the cooling set point is reached (the factory setting of switch B is off).

5.3 Night time heating additional functionality

The night time heating logic can be changed using dipswitch C on the main control board.

In the ON position, the fan will always be off and heating is by radiation and natural convection only.

In the OFF position the fan operates as normal (the factory setting of switch C is off).

Night time heating can be selected by pressing ${\textstyle \bigcirc}^*$ on the control panel

5.4 2 Pipe & 4 pipe models with integrated control

H2*	water temperature probe (10 k Ω)
H4*	water temperature probe (10 k Ω) 4 pipe only
AIR	air temperature probe (10 k Ω)
M1	DC inverter fan motor
Y1	Valve actuator (230V/ 50Hz 1A output voltage) (115V/60Hz Canada/US)
Y2	4 pipe valve actuator (230V/ 50Hz 1A output voltage) (115V/60Hz Canada/US)
L-N	230V/50Hz electrical power supply (115V/60Hz Canada/US)
UV	UV lamp connection

BO	boiler switched output (voltage free contact max 1A)
СН	chiller switched output (voltage free contact max 1A)
CP	presence detector input (if closed, the fan coil unit is placed in standby)
*	After power on and with the unit is set for heating or cooling, the fan will only operate when the water temperature reaches 30°C (86 °F) in heating, or falls below 20°C (68 °F) in cooling.



boiler switch output (voltage free contact max BO serial connection for wall-mounted remote 1A) +ABcontrol (respect AB polarity) chiller switch output (voltage free contact СН max 1A) H2* hot water temperature probe (10 $k\Omega)$ Air probe optional (**) AIR cold water temperature probe (10 k Ω) air H4* temperature probe (10 k Ω) **M1** DC inverter fan motor Valve actuator (230V/ 50Hz 1A output * After power on and with the unit is set for **Y1** voltage) (115V/60Hz Canada/US) heating or cooling, the fan will only operate when the water temperature reaches 30°C 4 pipe valve actuator or 230V/50Hz 1A output **Y2** (86 °F) in heating, or falls below 20°C (68 °F)

in cooling.

remote mounted control

Alternatively, connect the air probe to the

**

H4 H2 AIR

ê

<u> 2000</u> ()

Ø

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5.5 2 Pipe & 4 pipe models with remote-mounted control

voltage (115V/60Hz Canada/US)

(115V/60Hz Canada/US)

UV lamp connection

L-N

UV

230V/50Hz electrical power supply

Electrical connection of the cable from the remote wall-mounted control should be made to the 4-way screw terminal block (A) on the unit control board. Use suitable cables as detailed in sections 6.2 and 6.3.

5

M1



5.6 Connection of multiple units using remote-mounted thermostat

All functions of the fan coil can be controlled from a remote-mounted thermostat, and up to a maximum of 30 units can be controlled from one thermostat with simultaneous command to all units connected. The operational parameters, temperature set point and room temperature, are transmitted from the remote to all connected units to give unified operation.

Electrical connection should be made using a suitable two-core RS485 serial connection cable to terminals A and B, and two power supply cables to terminals + and -, keeping the power supply cables separate

- Where possible minimise the length of the leads used.
- \cdot Complete the installation with the 120 Ω resistor supplied, as shown.

- Do not make star connections
- The RS485 should be a shielded two-core cable with a minimum thickness of 0.35mm².
- Ensure consistent wire connection to terminals A & B at the unit and at the wall-mounted control
- Connect the leads from the + and power terminals on the wall mounted remote, 12V DC, to the unit circuit boards, ensuring consistent wire connection at each end.

The 10 k Ω water temperature probe attached to the heat exchanger controls fan operation. In heating the fan will operate when the water temperature reaches 30°C (86 °F), and in cooling the fan will operate when water temperature drops below 20°C (68 °F).



5.7 LED Indications (A) 2 pipe & 4 pipe models with remote mounted thermostat

The circuit board in each unit has a green LED that indicates operational status and any fault conditions.



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ERROR MESSAGES						
Error	Display					
Communication error. The circuit board expects continuous information exchange on the serial line with the wall-mounted control. If this exchange is lost for more than 5 minutes, an error warning is displayed, and the unit deactivated.	6 flashes + pause					
Problem with fan motor (e.g. blockage caused by foreign objects, faulty rotation sensor).	2 flashes + pause					
Water temperature probe fault for 2-pipe versions (H2). In this case, ensure that the probe installed is 10 k Ω .	3 flashes + pause					
Cold water temperature probe fault for 4-pipe versions (H4) positioned on the main heat exchanger.	5 flashes + pause					
Grille contact open	Continuous rapid flashing					
Water demand detected by probe H2 insufficient (above 20°C (68 °F) when cooling, below 30°C (86 °F) when heating). Stops the fan until the temperature returns to a suitable level to satisfy the demand*.	1 flashes + pause					
Only for 4-pipe units: cold water demand detected by probe H4 insufficient (above 20°C (68 °F)). Stops the fan until the temperature returns to a suitable level to satisfy the demand*.	4 flashes + pause					

* If after having powered up the board the water probe is detected, start-up takes place according to the minimum and maximum water temperature thresholds.

5.8 Remote-control panel mounting

The wall-mounted remote-control is an electronic thermostat (fitted with an optional temperature probe which can be remotely installed in one of the fan coils connected to it) with the possibility to control one or more units (up to max. 30) fitted with an electronic controller for remote control.

Install the wall-mounted remote-control away from doors and/or windows and from heat sources (radiators, fan coils, hobs, direct sunlight), on internal walls and around 1.5m (60 inches) from the floor. The wall-mounted remote control is inside the preassembled package. Prior to fixing to the wall, the two parts should be separated by unhooking the two protruding teeth on the rear (**A**). Use the base of the controller (**B**) to trace the fixing points on to the wall (use two opposing holes). Then proceed with the following operations:

- drill holes in the wall.
- \cdot pass the cables through the opening in the base.
- fix the base of the controller to the wall using suitable screws and mounting plugs.
- make the electrical connections then close the controller taking care not to trap any of the wires.



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5.9 Wiring connection to remote-mounted control

Wiring connection to the remote-mounted control is made by inserting wires into the spring-loaded terminals on the back of the control. RS485 cable should be used to connect to terminals A and B, and 0.2 to 1.0mm² (18 gauge) rigid or flexible wires into the + power terminals (see section 6.3).

- Strip back wires by 8mm (about 5/16 inches).
- Insert in to terminals and check correct connection by pulling gently.
- \cdot To remove from terminal, press white tab (C) to release conductor



5.10 Presence detection sensor input connection – units with remote-mounted control

This unit can be equipped with a presence detector for rooms of infrequent use e.g. hotel rooms. Presence detector sensors are commercially available.

When the CP input contacts close, the units are placed into stand-by. If the contact is open the units are active. If the contact is closed, the units are

- A Remote control terminal block
- Contact CP

- deactivated and when a key is pressed the <u>symbol</u> symbol flashes. The input cannot be connected in parallel to that of other electronic boards (use separate contacts).
 - B Auxiliary relay
 - Contact



Onboard and remote control setup menu

6.1 Setup menu

The Setup Menu can be accessed through the remote control with the display switched off

Key Operation

ወ

press the key "ON" for 10 sec
the device turns on and the temperature appears

continue to press until "Ad" appears

Use the icons — + to move inside the menu. Use the icon 🕐 to select menu items and to confirm changes made.

Pressing **()** and confirming the change will switch to the next item.

Display

8d

To exit from menu:

 \cdot continuously press the icon 0 for 10 sec.

 \cdot or wait 30 sec. for automatic shutdown

After 30 seconds from the last action, the control

goes off and the settings is memorised.

Menu items							
Ad	Address		rb	Modbus reset			
uu	(not applicable for this model)		Fr	Factory reset			
Ub	Adjust buzzer volume		ot	Offset probe T			
br	Adjust the brightness		oh	(not applicable for this model)			
di	Digital input	:	Sc	Scale			
٢Z	(not applicable for this model)		rE	(not applicable for this model)			

Set the modbus address of each individual unit controlled from one remote mounted control

To set the address:

Display	Operation
8d	 the setting range is from a minimum of 01 to a maximum of 99 increase or decrease the number with the icons — +

Adjust buzzer volume

To change the volume:

Display	Operation
Ub	 the volume setting range is from 00 (min) to 03 (max) increase or decrease the volume with the icons — +
Δ	

The volume changes after you confirm the modification.

br

Adjust the brightness of the display

To adjust the brightness:

Display Operation

- \cdot the brightness adjustment range is from 00 to 01
- \cdot increase and decrease the brightness with the icons +

A The brightness changes after confirming the modification

You can also reduce the brightness of the display through the control's key. From the display off, press the icon — + for 20 sec. The message "01" will appear. Press to decrease brightness "00". Wait 30 sec. for the correct settings to be verified.

Settings of the digital input

To change the digital input, select "di" menu:

Display Operation

di

CP / clean contact (default)
CO / cooling open

CC / cooling close

ightarrow By default, digital input is set to CP.

Operation

႔ By selecting CO, or CC the unit is locked in heating or cooling. This selection cannot be changed using 🗰 on the control.

 \bigwedge For return to the default settings, set the digital input to "CP".

Reset modbus (e.g. to change address of units)

Displ	ay
	-5

select "no" to keep the current settings

select "YS" to reset the settings

Factory reset

To reset the control to factory settings:

Operation

select °C or °F

- Display
- select "**YS**" to reset the settings
- \cdot select "**no**" to keep the current settings

	Room temperature off-set calibration (on unit control)
Display	Operation
ot	\cdot the adjustment range is from -9 to 12
🛕 Use this a	djustment carefully.
Use this a using a re	djustment only after having actually detected a discrepancy compared with the actual room temperature liable device.
🛕 Adjust the	value in a range of - 9 °C to + 12 °C (16 °F - 54 °F), at variations of 0.1 °C/°F.
After 30 s	econds from the last action, the control goes off and the settings is memorised.
	Scale
To change the	temperature unit:
Display	Operation

0-10V Models

7.1 O-10V fan control

For units with 0-10V fan speed modulation, motor regulation can be made using an analogue 0-10V DC input with 25 k Ω impedance.

Take care to check impedance values , \mathbb{A} especially when controlling more than one unit in parallel.

7.2 Connection diagram with 0-10V DC thermostats / signals

Electrical connections for suitable thermostat:

- Electrical power supply 230V-50 Hz (115V/60Hz Canada/US) L-N
- 10V Appliance input 0-10 V



MIN rpn

ON Y1

OFF

1

7.3 Fan speed regulation

The speed curve shows linear regulation from the minimum value (400 rpm) to the maximum value

(1,400 rpm) for voltage values \geq 1.1V to 10 V DC. The motor is off when values are lower than 1V DC.

10V

NPUT (V DC) 10

Valve actuators should be activated from the external

water temperature sensor is available as an accessory.

DC inverter fan motor

control. If the remote O-10V thermostat kit is used, a

M1

us User instructions

8.1 Onboard and remote-mounted control operation

These controls provide room temperature regulation in AUTO, SILENT, NIGHT and MAX programmes by using a temperature probe mounted in the lower part of the unit (onboard controls) or in the remote-mounted control.

The control panel has a memory, so settings will not be lost if the appliance is switched off or if the power supply is cut. Anti-freeze protection is provided even in standby mode.

After 20 seconds from the last action, the panel brightness will be reduced, and the room temperature will appear on the display. Press any key to restore maximum brightness.

Faults on individual connected units will not be shown on the remote mounted control.



Ŵ

8.2 Display

Status and alarms are shown on the display by using the specific symbols below:



8.3 Key function

The various functions are set using 8 backlit keys



Temp + is for increasing the set temperature



Temp - is for decreasing the set temperature



Heating / Cooling: for changing between heating and cooling modes





Night-time mode: limits fan speed to a set level and the room temperature will fluctuate



Maximum fan speed: Allows for the maximum fan speed to be set

ON/Stand-By: for activating the device or for putting it in stand-by



Silent: limits fan speed to a lower value

8.4 Activation Switch on the electrical power supply at the switched fused spur. To activate the device Key Operation Display ወ Press the "ON" stand-by key from off to on AUTO Ċ Select one of the 4 operating modes by pressing the relative ちじ·Aちち 5 key. 22

8.5 Heating/cooling mode settings			
Key (Operation		Display
	Keep the Heating / Cooling key pressed for approx. 2 secon mode between heating and cooling, which is indicated by t appear if heating or cooling is active.	nds to change the he 2 symbols that	☆ 恭
\ t	When heating, the symbol displays when the set point is h emperature, both are off when the set point is lower.	igher than ambient	ф.
١ t	When cooling, the symbol displays when the set point is lo emperature, both are off when the set point is higher.	ower than ambient	*
 \ (n the 4-pipe version, with automatic cooling/heating regul when both symbols are displayed it signifies the set point h (temperature is in the neutral band).	ation system, nas been reached	☆ 恭
One of the water tem stops the	e two symbols flashing means that the perature (hot or cold) is not sufficient and fan until the water temperature reaches a ted to activate the fan	If the water tempera heating or cooling a start-up will occur t working between th	ature is at the required level for fter switching the power on, then he normal way with the fan

	8.6 St	and by		
	Key	Operation		Display
		Press and hold the ON Stand-By key for approx. 2 second signals on the display at all means that the system is in stand-	s. No illuminated by (no operation).	Off
ť	When th protection	ne control is in stand-by mode, anti-freezing on is guaranteed. If the ambient	temperature drops l valves on the hot wa opened.	below 5°C (41 °F), the solenoid ater output and the boiler are

8.7 Te	emperature selection	
Key	Operation	Display
+	Set the required room temperature using the two in set the temperature value on the 3-digit display.	crease/decrease keys to 20.5
The adj	ustment range is from 16 °C (61 °F) to 28°C	The controller is very precise - set it to the required
(83 °F) i	in intervals of 0.5°C/°F, but out-of-range	value and wait for the controller to regulate itself
values a	are also accepted, from 5°C (41 °F) to 40°C	according to the actual room temperature detected.
(104 °F)	(unless in auto mode). Only set these values	
for briel	f periods, and then set an intermediate value.	

Key	Operation	Display
чито	Press and hold the AUTO key. The function being a relevant symbol appearing on the display.	ctivated is indicated by the A
an spe Detwee	eed adjustment is carried out automatically n the minimum and maximum values,	according to the difference between room temperature and set temperature.
8.9 Si	lent operation	
Key	Operation	Display
5	Press and hold the Silent key. The function being a relevant symbol appearing on the display.	ctivated is indicated by the
-an spe	eed is limited to a set maximum value.	
8.10 N	light-time operation	P ² a chara
кеу		Display
Ċ	Press and hold the Night-time operation key. The h indicated by the relevant symbol appearing on the	display.
By sele a set lev automa	cting this mode, fan speed is limited to vel and the set temperature is adjusted tically, as follows:	 decreases by 1°C after one hour and by another degree after two hours in heating mode increases by 1°C after one hour and by another degree after two hours in cooling mode
8 11 0	neration at maximum fan sneed	
	Do not use for extended periods. Can cause motor o	damage.
Key	Operation	Display
44	Press and hold the Max Operation key. The function indicated by the relevant symbol appearing on the	n being activated is display.
In this c level is	peration mode, the maximum possible power activated whether heating or cooling.	Once the desired room temperature is reached, we recommend selecting one of the other 3 operation modes for increased comfort and sound levels.
0.40 14		
8.12 K	Operation	Disolau
ney •	$e_{\text{Peression}}$	Nishraa Nishraa
+	and this is indicated by "bL" appearing on the displa	
_	All actions are disabled to the user and whenever a	any key is pressed, "LOC"
	will appear. To unlock the keys, repeat the sequence	ce.

8.13 Reduce brightness to minimum

After 20 seconds from the last action, the panel brightness will be reduced for improved night-time comfort, and the room temperature will appear on

Key Operation

until "01" is displayed. Use the - key to change the value to 00 and wait 20 seconds to check the setting has been accepted.

With the display off, press and hold the + key for 5 seconds

the display. If the brightness is still disturbing, the display can be switched off completely.

+

00

88

Display

8.14 Room temperature probe regulation offset

As the detection probe is towards the bottom of the device, the temperature detected may at times differ from the actual room temperature.

By using this function, the value displayed can be

Key Operation

With the display off, press and hold the - key for 5 seconds to access the menu which allows adjustment (using the + and - keys) of the AIR probe offset displayed, from -9 to +12 K (16 $^\circ F$

- 54 °F) in 0.1 K/°F intervals. After 20 seconds from the last action, the panel switches off

adjusted in a range from -9/+12 K (16 $^\circ\text{F}$ - 54 $^\circ\text{F})$ in intervals of 0.1 $^\circ\text{C}/^\circ\text{F}.$

Use this adjustment with care, and only after having confirmed a discrepancy compared with the actual room temperature using a reliable device.

Display



8.15 Switching off for longer periods

and the setting is stored.

The antifreeze function is not active if the electrical supply to the unit is isolated. Care must be taken to prevent damage from freezing if the unit is switched off for a season or for holidays.

US

iVector S2 Installation manual

US



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Purmo Group USA, Inc. 45 Krupp Drive Williston VT 05495 800-698-9690 orders@mysoninc.com www.mysoncomfort.com

Purmo Group Plc Bulevardi 46

P.O. Box 115 FI-00121 Helsinki Finland +358 9 6188 3188 info@purmogroup.com www.purmogroup.com

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